



### The Timeless Collection

In a market crowded with artificial, printed "woodgrain look" panels, we offer a welcome, **real-wood response**. The Timeless Collection consists of five market-tested face choices, ranging from planked Walnut to whole piece Birch and White Oak.

Each piece is ultra-low gloss, pre-finished on both sides, **ensuring a beautiful** and durable finish.













# Countering Myths & Arguments About Veneer

For years, synthetic surfacing manufacturers have spread less-than-complete information about real wood veneers. Many of these claims are simply unfounded. The reality is that North American hardwood is timeless, sustainable, and can be just as easy to fabricate as printed alternatives.

#### Durability

Our collection features a hard-service UV finish with an ultra-low gloss level to visually mask long-term abrasion marks.

#### Legality

Our wood is sourced from woodlands in the United States and Canada to meet client (Lacey) due diligence requirements. Decorative veneers and platform stock are sourced with chain-of-custody assurance upstream to reduce mixing risk and control the supply chain.

FSC® Mix panel assemblies available at time of order placement. [FSC-C017500]

#### Cost

We offer a high-value wood-faced panel at a remarkably affordable price point, thanks to PB cores and standard face choices.

#### **Fabrication Challenges**

Treat these panels like melamine in the shop! They are pre-finished on PB cores, ready for the CNC, and require no finishing. A range of coordinated edge banding is widely available.





# Edge Banding Matches

You can easily complete the edges of your Timeless components with PVC or natural wood edge banding that will beautifully complement the panels' real hardwood faces.

In the chart below, you can find complementary edge banding suggestions from Doellken and Veneer Tech for the five Timeless selections.

#### Columbia's Recommendations

|                               | PVC EDGE BANDING  |  |   |   | PRE-<br>FINISHED<br>EDGE |
|-------------------------------|---|--|---|---|--------------------------|
| TIMELESS SKU                  | 1   | 2  | 3   | 4   | BANDING                  |
| Planked Walnut                | DOELLKEN<br>FUSION EDGE /<br>SURTECO 5963-<br>B1-1540;<br>COLUMBIAN<br>WALNUT | DOELLKEN 1MM<br>@ 8142Z-1540-1<br>AUTUMN<br>LEAVES<br>(TEXTURED)     | DOELLKEN VIVA<br>@ 30760EFM<br>GANACHE;<br>TAFISA M2055<br>FERIA    |   | VENEER TECH<br>WALNUT    |
| Planked Rift Cut<br>White Oak | DOELLKEN<br>WOODGRAIN<br>SELECTOR /<br>5620 NEW AGE<br>OAK                    | DOELLKEN<br>WOODGRAIN<br>SELECTOR /<br>SURTECO 3179<br>BANNISTER OAK | DOELLKEN<br>WOODGRAIN<br>SELECTOR / 4897<br>CASTLE OAK              | DOELLKEN SPEC<br>LINE @ 3786<br>SOLAR OAK                 | VENEER TECH<br>WHITE OAK |
| Whole Piece Birch             | DOELLKEN SPEC<br>LINE @ 3922<br>FUSION MAPLE                                  | DOELLKEN SPEC<br>LINE / SURTECO<br>4469 CLEAR<br>MAPLE               | DOELLKEN SPEC<br>LINE / SURTECO<br>4498 AMBER<br>MAPLE              | DOELLKEN WOODGRAIN SELECTOR / DOELLKEN 4301 COUNTRY MAPLE | VENEER TECH<br>BIRCH     |
| Planked Maple                 | DOELLKEN SPEC<br>LINE 4301<br>COUNTRY<br>MAPLE                                | DOELLKEN SPEC<br>LINE / SURTECO<br>4469 CLEAR<br>MAPLE               | DOELLKEN SPEC<br>LINE @ 3922<br>FUSION MAPLE                        | DOELLKEN SPEC<br>LINE / SURTECO<br>4901 HARDROCK<br>MAPLE | VENEER TECH<br>MAPLE     |
| Planked White<br>Oak          | DOELLKEN<br>WOODGRAIN<br>SELECTOR /<br>5620 NEW AGE<br>OAK                    | DOELLKEN<br>WOODGRAIN<br>SELECTOR /<br>SURTECO 3179<br>BANNISTER OAK | DOELLKEN VIVA<br>/ 30758EFM<br>BRASS BAND;<br>TAFISA M2053<br>FERIA | DOELLKEN SPEC<br>LINE @ 3786<br>SOLAR OAK                 | VENEER TECH<br>WHITE OAK |





## The Enduring Benefits of Real Wood

**Real wood reflects life**, while synthetic prints can appear lifeless. Each panel in our collection is **unique**, not a repetitive re-run. They are colorsorted to ensure **harmonious blend-ability**, whether used in full form or cut up and mixed. This provides customers with **a beautiful new differentiator**.

#### Convenience & Appeal for Customers

| FEATURE                                | PRO BENEFIT   | CONSUMER BENEFIT   |  |
|--|---|--|--|
| 5 Item Design Collection               | Easy to stock & sell  | Easy to select   |  |
| Plank Effect                           | No risk of mis-matched<br>panels or parts   | Attractive, premium<br>appearance  |  |
| Edge Banding Match Suggestions         | Easy to fabricate   | Beautiful results  |  |
| Locally Stocked                        | Easy, fast access   | Timely availability  |  |
| High-Wear Pre-finish<br>Treatment      | Labor & time savings,<br>worry- free processing   | Long-term durability<br>assurance  |  |
| Ultra-Low Gloss Finish<br>(both sides) | Less "fragile" than higher<br>gloss level panels, from<br>fabrication through<br>installation | Popular "Natural" look;<br>reduces impact of<br>fingerprints and smudges |  |
| Real Hardwood Faces                    | Differentiator with no<br>drawbacks   | Maximum design appeal  |  |

